

STATEMENT  
OF  
WORK

(SOW)

FOR THE REBUILD OF THE AAV  
HYDROSTATIC STEERING UNIT

NSN

2530-01-125-0461

2530-01-141-8617

SOW-02-834-1-84406D/E-1/1

Dated 04 December 2000

STATEMENT OF WORK FOR THE REBUILD  
OF THE  
HYDROSTATIC STEERING UNIT  
NSN 2530-01-125-0461  
OR  
HYDROSTATIC STEERING UNIT WITH CONTAINER  
NSN 2530-01-141-8617

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STATEMENT OF WORK  
HYDROSTATIC STEERING UNIT  
2530-01-125-0461  
OR  
HYDROSTATIC STEERING UNIT WITH CONTAINER  
2530-01-141-8617  
REBUILD

1.0 SCOPE. This Statement of Work (SOW), along with TM 8F152B-25&PA establishes and sets forth tasks and identifies the work efforts that shall be performed by the contractor in the rebuild of the Assault Amphibious Vehicle (AAV) Hydrostatic Steering Unit (HSU) or the HSU with Container, hereafter, called the HSU or HSU w/Container. These documents contain minimum requirements to restore the HSU or HSU w/Container to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers without limitations or restrictions". The HSU is identified by National Stock Number (NSN) 2530-01-125-0461 and the HSU w/Container is identified by NSN 2530-01-141-8617.

1.1 BACKGROUND. Rebuild is defined as that maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications and subsequent reassembly of the item.

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-2073-1D

DoD Standard Practice for Military Packaging

MIL-STD-129

DoD Standard Practice for Military Marking

2.2 Other Government Documents and Publications

DoD 4160.21-M

Defense Materiel Disposition Manual

TM 8F152B-25&PA

Power Plant Assembly Assault Amphibious Vehicle (AAV&A1-Models AAV7A1, AAVC7A1, AAVR7A1)

TM 2350-45

DMA Standard Procedures

Naval Sea System Command  
Drawing 5419074

Hydrostatic Steering Unit

Naval Sea System Command  
Drawing 2600069

Hydrostatic Steering Unit with Container

DoD 4000.25-1-M

MILSTRIP Manual

NAVICPINST 4491.2A

Requisitioning of Contractor Furnished  
Material From The Federal Supply  
System

Military Handbooks (For Guidance)

MIL-HDBK-61

Configuration Management Guidance

### 2.3 Industry Standards

ANSI/ISO/ASQC Q9003-1994

Quality Systems-Model for Quality  
Assurance in Final Inspection and Testing

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standards for  
Configuration Management

Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Product Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Commercial (215) 697-2179 or DSN 442-2179 or <http://www.dodssp.daps.mil>.

Copies of handbooks, publications and other Government documents required by the contractor in connection with specific SOW requirements shall be obtained, in writing, from: Commander, Marine Corps Logistics Bases, Attn: (Code 876), Albany, Georgia 31704-5000. Commercial (229) 639-5818/19, or DSN 567-5818/19. Copies of Drawings and Engineering Change Proposals required by the contractor shall be obtained in writing from Life Cycle Management Center, Attn: (Code 851-3), Marine Corps Logistics Bases, 814 Radford Blvd, STE 20302 Albany Georgia 31704-3020, Commercial (229) 639-6410 or DSN 567-6410.

## 3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements, the Contractor shall:

a. Provide materiel, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, rebuild, and calibrate as required to make the HSU or the HSU w/Container fully operational. Upon completion of the rebuild, the HSU or the HSU w/Container shall be Condition Code "A".

b. Conduct final-on-site testing which shall be witnessed by Marine Corps Logistics Bases Albany (MARCORLOGBASEALB), Georgia (Code 834-1) representative at his/her discretion.

c. The contractor shall be responsible for all structural, electrical, and mechanical requirements associated with the rebuild of the HSU or the HSU w/Container as specified in TM 8F152B-25&PA, TM 2350-45, MIL-STD-2073-1D, and MIL-STD-129.

d. Ensure all HSU or HSU w/Container meet the configuration of Naval Sea System Command Drawings 5419074 or 2600069.

e. All mandatory replacement parts identified in TM 8F152B-25&PA shall be replaced 100%. Economical replacement parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M.

3.2 Detailed Tasks. The following tasks describe the different phases for the rebuild of the HSU or the HSU w/Container.

3.2.1 Phase I - Rebuild. The contractor shall receive HSU or the HSU w/Container for rebuild. The contractor shall then disassemble the HSU or the HSU w/Container into components and conduct the rebuild process. The contractor shall rebuild components in accordance with the requirements in TM 8F152B-25&PA and this SOW. The Contractor shall be responsible for supplying all equipment, tools, test equipment, and materials for the conduct of this effort. The contractor shall be responsible for the integration and assembly of all components. The configuration identification for the HSU is defined by the specifications annotated on the current revision level of Naval Sea System Command drawing 5419074. The HSU w/Container is defined by the specifications annotated on the current revision level of Naval Sea System Command Drawing 2600069. Upon completion of the rebuild, the HSU or the HSU w/Container shall be condition Code A. A Rebuild Data Plate shall be installed centered in the rear below the item identification plate on the HSU. The rebuild data plate shall contain the following (REBUILT BY:) (INSPECTED BY:) and (DATE REBUILT:) The Plate shall be no more than .008 in thickness, "2 3/4" in length and 3/4" in height.

3.2.2 Phase II - Inspection, Testing, and Acceptance.

Inspection, testing, and acceptance of the HSU or the HSU w/Container shall be conducted in accordance with TM 8F152B-25&PA and ANSI/ISO/ASQC Q9003-1994. Any deficiencies discovered will be corrected by the contractor.

3.2.3 Phase III - Packaging, Handling, Storage and Transportation (PHS&T).

a. The contractor shall be responsible for preservation and packaging for items rebuilt under the terms of this SOW. Items being prepared for long term storage or shipment to overseas destinations shall be in accordance with level "A" requirements of MIL-STD 2037-1D, Method 52 for HSU w/o container, and Method 55 for HSU w/container. HSU w/container or w/o container being prepared for domestic shipment, immediate use or short term storage shall be to level B requirements.

b. Marking shall be in accordance with MIL-STD-129.

c. The Marine Corps shall provide the contractor with the shipping address(es) for delivery of the repaired equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site (s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

### 3.3 Configuration Management.

a. The Contractor shall apply configuration control procedures to established configuration items. The Contractor shall not implement configuration changes to an item's documented performance or design characteristics without, prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation (RFD). MIL-HDBK-61 (paragraph 4.3 and Table 4-9) and ANSI/EIA-649 (paragraph 5.3.4) provide guidance for preparing this configuration control document.

b. The creation and submission of RFDs shall be accomplished using MEARS CREATE software, which resides at a secure web site, <http://mearsweb.redstone.army.mil>. The contractor shall request User-ID and password privileges from the contracting activity for the purpose of gaining access to the web site and creating RFDs. MEARS CREATE privileges for the contractor shall be limited to two representatives and shall provide their e-mail address to the contracting agency upon request. The contractor shall notify the contracting activity by electronic mail when completed MEARS RFDs are ready for formal submission and review. The contractor shall direct technical or functional questions concerning usage of MEARS CREATE software to the contracting activity for guidance.

### 3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM).

GFE is government owned equipment authorized by contract for use by a commercial/ Government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into a product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have a GFE/GFM requirement the Management Control Activity (MCA) at MCLB (MCA/827-2), will coordinate required GFE and maintain a central control on Marine Corps assets in the contractors possession. The MCA will forward a GFE Accountability Agreement to the contractor for signature to establish a chain of custody and property responsibility for Marine Corps assets.

### 3.5 Contractor Furnished Materiel (CFM).

The Marine Corps has adopted the Navy's procedures regarding Contractor Furnished Materiel (NAVICPINST 4491.2A). In the event that Contractor Furnished Material is required for repair parts, the DoD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DoD Supply System.

### 3.6 Quality Assurance Provisions.

3.6.1 The performance of the contractor quality of work performed, materiel provided and documents written shall be subject to in-process review and inspection by the MARCORLOGBASEALB (Code 834-1) representative during contract performance. Inspection may be accomplished at any work location. The MARCORLOGBASEALB (Code 834-1) representative shall be permitted to observe the work/tasks accomplishment and/or to conduct inspections at any reasonable hour. Acceptance Tests shall be held in-plant. The MARCORLOGBASEALB (Code 834-1) representative requires, at a minimum, two weeks notification prior to acceptance testing to allow for sufficient time for witnessing these tests. Inspection by the MARCORLOGBASEALB (Code 834-1) representative of all acceptance tests, materiel, and associated lists furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance. The contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9003-1994.

3.6.2 The contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by MARCORLOGBASEALB (Code 834-1) representative. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

#### 4.0 REPORT\DOCUMENTATION

##### 4.1 Report/Document that is required:

The contractor shall provide a monthly Production Status Report summarizing the progress and status of the HSU.

# CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved  
OMB No. 1704-0188

The Public reporting burden for this collection of information is authorized to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government issuing Contract Officer for the contract/PR No. listed in block E

A. CONTRACT LINE ITEM NO. B. EXHIBIT C. CATEGORY:  
TDP TM Other XXX

D. SYSTEM/ITEM AAV Hydrostatic Steering Unit or Hydrostatic Steering Unit w/Container E. CONTRACT/PR No. F. CONTRACTOR

1. DATA ITEM No. 2. TITLE OF DATA ITEM 3. SUBTITLE  
A001 Production Status Report Monthly Production Status Report

4. AUTHORITY (Data Acquisition Document No.) 5. CONTRACT REFERENCE 6. REQUIRING OFFICE  
DI-MGMT-81255 SOW 4.1.b MARCORLOGBASES (834)

7. DD 250 REQ. LT 9. DIST STATEMENT REQUIRED 10. FREQUENCY 12. DATE OF FIRST SUBMISSION 14. DISTRIBUTION  
MTHLY See Blk 16 a. ADDRESSEE b. COPIES  
8. APP CODE A 11. AS OF DATE 13. DATE OF SUBSEQUENT SUBMISSION Draft Reg Repro

16. REMARKS

Block 4 - Contractor format is authorized. Delete the following paragraphs. These paragraphs do not apply to this deliverable: 10.1, 10.2.3, 10.2.5, 10.2.6, and 10.2.9.

In paragraph 10.2.1.d, "Master Work Schedule Line Number (MWSLN)" may be used in place of "contract number".

In paragraphs 10.2.4 and 10.2.7, replace "CLIN" with "MWSLN" (Master Work Schedule Line Item Number).

Blocks 10 and 12 - The report shall be submitted on the tenth of each month. The first submission shall be 30 days after the contract award.

The Production Status Report shall be transmitted via E-Mail to the following address: HoffmanRE@matcom.usmc.mil

Distribution Statement A: Approved for public release, distribution is unlimited.

G. PREPARED BY R. E. Hoffman H. DATE 11/29/02 I. APPROVED BY R. E. Hoffman J. DATE 11/29/02

17. PRICE GROUP

18. ESTIMATED  
TOTAL PRICE



(1 Data Item)

Form Approved

OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0701-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. Please DO NOT RETURN your form to the above address. Send completed form to the Government Issuing Contracting Officer for the Contract/PR No. listed in Block E.

<b>A. CONTRACT LINE ITEM NO.</b>	<b>B. EXHIBIT</b>	<b>C. CATEGORY:</b> TDP _____ TM _____ OTHER _____ 
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D. SYSTEM/ITEM AAV Hydrostatic Steering Unit	E. CONTRACT/PR NO.	F. CONTRACTOR
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1. DATA ITEM NO.	2. TITLE OF DATA ITEM	3. SUBTITLE
B001	Request For Deviation	Configuration Management

4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80640C	5. CONTRACT REFERENCE SOW 3.3	6. REQUIRING OFFICE MCLBA (851)
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7. DD 250 REQ LT	9. DIST STATEMENT REQUIRED	10. FREQUENCY ASREQ	12. DATE OF FIRST SUBMISSION See Blk 16	14. DISTRIBUTION			
8. APP CODE	A	11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE	Draft	b. COPIES	
							Final
						Reg	Repro

[illegible]

G. PREPARED BY  Doug Smith	H. DATE 10-5-00	I. APPROVED BY 	J. DATE 11/23/00
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